

400 W. Artesia Blvd.
Compton, CA 90220
Fax: (310) 747-3912
Ph: 1-800-776-0767
E-Mail: info@procompusa.com
Website: www.procompusa.com

Latest Revision
Date:
8.18.2021



PRO COMP SUSPENSION

59013B
K6006B/ BP/ BPS/ T/ M/ MS
2004-2015 NISSAN TITAN 6" 4WD

59013B
K6006B/ BP/ BPS/ T/ M/ MS
2016-2018 Up NISSAN TITAN 6" 4WD (/Non XD
Models)

IMPORTANT!: 2008-UP models: Use of an 18" or larger wheel is mandatory. Be sure to test fit the wheels prior to purchase and installation. See page 6.

NOTE: If this kit is installed on a 2WD model and you are experiencing driveline vibrations you must order the carrier bearing shim kit (PN 59003B fits 2004-2015 only).

This document contains very important information that includes warranty information and instructions for resolving problems you may encounter. Please keep it in the vehicle as a permanent record.

		Part #	Description	Qty.	Illus.
91-3125	FRONT CROSSMEMBER	1		2,3	9,10
90-6040	HARDWARE PACK: Comp Strut	1		-	-
70-0501501800	1/2" X 1 1/2" USS GR. 8 HEX BOLT	2		10	15
72-05000100815	1/2" USS GR. 8 USS STOVER NUT	2		10	15
73-05000042	1/2" USS HARDENED FLAT WASHER	4		10	15
95-401	4" TAPERED LIFT BLOCK	2		13	19
13-90087	U-BOLT 9/16"-18 X 2.625" 12.50" SQ	4		13	19
20-65302	HIGH NUT PACK: U-BOLT	1		13	19
90-6358	HARDWARE PACK: Rear Brake line Drop/Skid Plate	1		-	-
70-0311001800	5/16" X 1" GR. 8 HEX BOLT	3		12	18
70-0311501800	5/16" X 1 1/2" GR. 8 HEX BOLT	2		12	18
72-031100816	5/16" STOVER NUT	5		8,12	13,18
73-03110830	5/16" SAE GR. 8 FLAT WASHER	10		8,12	13,18
70-0370751800	3/8"-16 X 3/4" GR. 8 BOLTS	2		11	16
73-03700830	3/8" USS FLAT WASHER	2		11	16
90-6360	HARDWARE PACK: Sway Bar	1		-	-
71-120701501000	12MM X 1.5 X 70 GR. 10.9 HEX BOLT	2		9	14
73-01210930	12MM SAE 10.9 FLAT WASHER	2		9	14
72-12175816	12MM X 1.5 10.9 STOVER NUT	2		9	14
73-04300832	7/16" USS GR. 8 FLAT WASHER	2		9	14
70-0431251800	7/16" X 1 1/4" GR. 8 HEX BOLT	2		9	14
72-043100816	7/16"-14 STOVER	2		9	14
73-04300834	7/16" HARDENED SAE FLAT WASHER	4		9	14
70-0372501800	3/8"-16 X 2 1/2" GR. 8 BOLTS	2		9	14
72-037100816	3/8" STOVER NUT	2		9	14
73-03700834	3/8" HARDENED SAE FLAT WASHER	4		9	14
70-0311251800	5/16" X 1 1/4" GR. 8 HEX BOLT	2		9	14
72-031100816	5/16" STOVER NUT	2		9	14
73-03100834	5/16" HARDENED SAE FLAT WASHER	4		9	14
90-6364	HARDWARE PACK: Crossmember	1		-	-
90-3117	REAR CROSSMEMEBER SPACER*	2		5	10
90-3137	BLOCK OFF PLATE	8		2,4,5	9,10
90-6421	HARDWARE PACK: Rear Brake line Drop	1		-	-
90-3240	-6 ADEL CLAMP	1		-	-
70-0250751800	1/4" X 3/4" GR. 8 HEX BOLT	1		-	-
72-025100816	1/4" STOVER NUT	1		-	-
73-02500030	1/4" SAE GR. 8 FLAT WASHER	1		-	-
71-0803512508800	8MM X 35MM HEX BOLT	1		-	-
73-00800040	8MM FLAT WASHER	1		-	-
90-6426	HARDWARE PACK: Steering stop Reinforcement Plate	1		-	-
97-3284	STEERING STOP REINFORCEMENT PLATE	2		9	14
90-6410B	HARDWARE PACK: Cam Kit	1		-	-
73-01410940	14MM FLAT WASHER	8		6	11
72-01415008812	14MM NUT	4		6	11
90-3245	TITAN NOTCHED CAM	4		6	11
90-3246	TITAN CAM BOLT	4		6	11
90-6614	HARDWARE PACK: Steering Rack Bushings (2007-2009)	1		-	-
90-2808	STEERING RACK SLEEVE	2		-	-
15-11320	STEERING RACK BUSHING	4		-	-

Part #	Description	Qty.	Illus.	Page
90-6934	HARDWARE PACK: Rear Driveshaft (2007-2015)	1	-	-
70-0503001800	1/2"-20 X 3" HEX BOLT GR. 8	4	14	20
73-05000838	1/2" AN FLAT WASHER	8	14	20
72-050100816	1/2"-20 STOVER NUT	4	14	20
90-4568	1 1/4" DRIVESHAFT SPACER: (2007-2015 ONLY)	1	14	20
90-60698	HARDWARE PACK: REAR BRAKE LINE	1	-	-
.8C40H10Z/DIN933	8MM-1.25 X 40MM HEX BOLT 10.9	2	12	18
.8RWHD1	8MM HARDENED FLAT WASHER	2	12	18
90-6951	HARDWARE PACK: SWAY BAR	1	-	-
.12X40H88Z	12MM-1.25 X 40MM HEX BOLT 8.8	4	9	14
.12RWHD1	12MM HARDENED FLAT WASHER	4	9	14
.12RLSRZ	12MM SPLIT-LOCK WASHER	4	9	14
90-60697	HARDWARE PACK: BUMPER SPACER	1	-	-
90-6458	HARDWARE PACK: BUMPER SPACER	3	-	-
.100F500HCS1Z/FT	10MM-1.25 X 40MM HEX BOLT 10.9	2	-	-
.100NWHZ	10MM HARDENED FLAT WASHER	2	-	-
90-60623	HARDWARE PACK:	1	-	-
.10RWFD/DIN9021-A2	10MM FENDER WASHER: 10.5 I.D. X 30 O.D.	6	-	-
94-11721	BUMPER SPACER: DRVR	1	-	-
94-11723	BUMPER SPACER: PASS	1	-	-
31-11725	BUMPER SPACER: OUTER	2	-	-
Box 2 of 4-PN 59001B-2				
90-4114	STEERING KNUCKLE- DRIVER	1	-	-
90-4115	STEERING KNUCKLE- PASSENGER	1	-	-
Box 3 of 4-PN 59001B-3				
91-3132	REAR CROSSMEMBER	1	4,5	10
91-3119	SWAY BAR ADAPTER- DRIVER	1	9	14
91-3122	SWAY BAR ADAPTER- PASSENGER	1	-	-
90-6346	HARDWARE PACK: Bump Stops	1	-	-
15-11031	CONE BUMP STOP - SHORT SHAFT	2	5	10
73-03700034	3/8" SAE GR. 8 WASHER	2	-	-
72-03700100512	3/8" USS GR. 5 NYLOC NUT	2	-	-
90-6184	HARDWARE PACK: Comp Strut	1	-	-
70-0504001800	1/2"-13 X 4" HEX BOLT GR.8 YELLOW ZINC	4	10	15
73-05000030	1/2" SAE FLAT WASHERS ZINC	8	10	15
72-05000100512	1/2"-13 NYLON INSERT LOCK NUT ZINC	4	10	15
91-2126	COMPRESSION STRUTS	2	10	15
90-6263	HARDWARE PACK: Bushings And Sleeves	1	-	-
15-11148	COMPRESSION STRUT BUSHING	8	10	15
90-2109	SLEEVE; COMPRESSION STRUT - 2.75"	4	10	15
91-1104	COMPRESSION STRUT MOUNT	2	10	15

Part #	Description	Qty.	Illus.	Page
90-6319	HARDWARE PACK: Zip Ties	1	-	-
10999	ZIP TIE,11",BLACK	12	-	-
90-6363	HARDWARE PACK: Comp Strut/Brake Line/Skid Plate	1	-	-
90-1539	BRAKE LINE EXTENSION BRACKET	3	-	-
90-2159	BRAKE LINE RELOCATION SPACER	2	12	18
90-1216	LOAD WASHER- 1.50" O.D.	4	10	15
90-1838	COMPRESSION STRUT SPACER	2	10	15
90-3124	BRAKELINE RELOCATION BRACKET	1	12	18
90-6365	HARDWARE PACK: Sway Bar Spacers	1	-	-
60859H	12MM I.D. SLEEVE	2	9	14
90-2075	3/4" O.D. SPACER	2	9	14
45359	5/8" HOURGLASS BUSHING	4	9	14
61150	SHOCK SLEEVE	2	9	14
90-3118	SWAY BAR SPACER PLATE	4	9	14
91-2481	SWAY BAR END LINKS	2	9	14
90-6359	HARDWARE PACK: Crossmember/ Comp Strut/Shock	1	-	-
70-0564501800	9/16" X 4 1/2" GR. 8 HEX BOLT	4	2,4	9,10
72-056100816	9/16" STOVER NUT	4	2,4	9,10
73-05600834	9/16" HARDENED SAE FLAT WASHER	8	2,4	9,10
73-07500832	3/4" USS FLAT WASHER	2	10	15
71-141001501000	14MM X 1.5 X 100MM 10.9 HEX BOLT*	1	5	10
73-01410930	14MM 10.9 FLAT WASHER*	1	5	10
90-6317	HARDWARE PACK: Spacer Mount	1	-	-
72-043200810	7/16"-20 GR. 8 PLATED HEX NUT	6	7a,7b	13
73-04300830	7/16" SAE FLATWASHER ZINC	6	7a,7b	13
73-04300836	7/16" SPLIT LOCK WASHER	6	7a,7b	13
7460	HARDWARE PACK: Front Brake Line	1	-	-
7460-1	BRAKE LINE-FRONT- Titan w/Crush Washer	2	8	13
73-01000536	10-24 LOCK WASHER	2	8	13
70-0100625000	10-24 X 5/8" ALLEN HEAD BOLT	2	8	13
Box 4 of 4-PN 59001B-4				
927503	9000 SERIES REAR SHOCK	2	-	-
90-2488	COIL SPACER	2	7b	12

Box 927503B (K6006T)				
927503B	REAR SHOCK	2	-	-
Box PR2110 (K6006MS)				
PR2110	FRONT SHOCK	2	-	-
BOX PR2048 (K6006M/ MS)				
PR2048	REAR SHOCK	2	-	-
BOX 91-2488 (K6006T/ M/ MS)				
91-2488	COIL SPACER	-	-	-

* Denotes items that will not be used in a 2WD installation.

NOTE: For 2WD applications disregard all steps in the instructions referring to the CV axles, front driveshaft, or front differential.

The following parts are used in conjunction with this kit and must be purchased separately.

- (1) 2" X 1 3/4" Tube – for steering rack
- (1) 9/16" X 5 1/2" bolt – for steering rack

Equipment Available from your Pro Comp Distributor!

Traction Bars: 72300B

(04-14 Crew Cab) Mounting kit: 79090B

Also, Check out our outstanding selection of **Pro Comp** tires to compliment your new installation!

Introduction:

- ◆ This installation requires a professional mechanic!
- ◆ We recommend that you have access to a factory service manual for your vehicle to assist in the disassembly and reassembly of your vehicle. It contains a wealth of detailed information.
- ◆ Prior to installation, carefully inspect the vehicle's steering and driveline systems paying close attention to the tie rod ends, ball joints, wheel bearing preload, pitman and idler arm. Additionally, check steering-to-frame and suspension-to-frame attaching points for stress cracks. The overall vehicle must be in excellent working condition. Repair or replace all worn or damaged parts!
- ◆ Read the instructions carefully and study the illustrations before attempting installation! You may save yourself a lot of extra work.
- ◆ Check the parts and hardware against the parts list to assure that your kit is complete. Separating parts according to the areas where they will be used and placing the hardware with the brackets before you begin will save installation time.
- ◆ Check the special equipment list and ensure the availability of these tools.
- ◆ Secure and properly block vehicle prior to beginning installation.
- ◆ **ALWAYS** wear safety glasses when using power tools or working under the vehicle!
- ◆ Use caution when cutting is required under the vehicle. The factory undercoating is flammable. Take appropriate precautions. Have a fire extinguisher close at hand.
- ◆ Foot pound torque readings are listed on the Torque Specifications chart at the end of the instructions. These are to be used unless specifically directed otherwise. Apply thread lock retaining compound where specified.
- ◆ **Please note that while every effort is made to ensure that the installation of your Pro Comp lift kit is a positive experience, variations in construction and assembly in the vehicle manufacturing process will virtually ensure that some parts may seem difficult to install. Additionally, the current trend in manufacturing of vehicles results in a frame that is highly flexible and may shift slightly on disassembly prior to installation. The use of pry bars and tapered punches for alignment is considered normal and usually does not indicate a faulty product. However, if you are uncertain about some aspect of the installation process, please feel free to call our tech support department at the number listed on the cover page. We do not recommend that you modify the Pro Comp parts in any way as this will void any warranty expressed or implied by the Pro Comp Suspension company.**

IMPORTANT!: (2007-2015 models only) If the driveshaft yoke pulls out more than 1 1/4" from the transmission, after the lift kit is installed install 1 1/4" rear driveshaft spacer 90-4568.

IMPORTANT!: If the driveshaft yoke pulls out less than 1" from the transmission, after the lift kit is installed install optional 3/4" rear driveshaft spacer (90-4204B sold separately).

Important!

Due to differences in manufacturing, dimensions and inflated measurements, tire and wheel combinations should be test fit prior to installation. Tire and wheel choice is crucial in assuring proper fit, performance, and the safety of your Pro Comp equipped vehicle. For 2004-2007 application, a 17" wheel not to exceed 8" in width with a minimum backspacing of 4.5" to a maximum 5", additionally, a 17" X 9" wheel with 5" of backspacing is also acceptable. A quality tire of radial design, not exceeding 35" tall X 13.5" wide is recommended. For 2008-UP applications, an 18" wheel or larger not to exceed 8" in width with a minimum backspacing of 4.5" to a maximum 5", additionally, an 18" X 9" wheel with 5" of backspacing is also acceptable. A quality tire of radial design, not exceeding 35" tall X 13.5" wide is recommended. Please note that the use of a 35" X 13.5" tire may require fender modification. Violation of these recommendations will not be endorsed as acceptable by Pro Comp Suspension and will void any and all warranties either written or implied.

IMPORTANT!: 2004-2007 models: Not all 17" wheels will fit over the brake calipers. Be sure to test fit the wheels prior to purchase and installation.

IMPORTANT!: 2008-UP models: Use of an 18" or larger wheel is mandatory. Be sure to test fit the wheels prior to purchase and installation.

IMPORTANT!: IF YOU INSTALL THE KIT AND THE STEERING RACK DOES NOT RETURN TO CENTER PLEASE INSTALL THE 90-6614.

Please Note:

- * Front suspension and head light realignment is necessary!
- * Speedometer and ABS recalibration will be necessary if larger tires (10% more than stock diameter) are installed.
- * Always use NEW cotter pins on re-assembly! (These items are NOT supplied)
- * **IT IS ADVISABLE THAT YOU HAVE HELP AVAILABLE WHEN INSTALLING THIS KIT. SOME COMPONENTS ARE HEAVY AND AWKWARD. ADDITIONAL HELP IS GOOD INSURANCE AGAINST INJURY!**

Special Tools:

Please refer to your service manual for more information.
A special removal tool is required for safe removal of the tie rods.
These tool may be purchased at your local Nissan dealer.
You may be able to rent any of these tools at your local parts store.

Front Installation:

1. Prior to installing this kit, with the vehicle on the ground. Measure the height of your vehicle. This measurement can be recorded from the center of the wheel, straight up to the top of the inner fender lip. Record the measurements below.

LF: _____ RF: _____

LR: _____ RR: _____

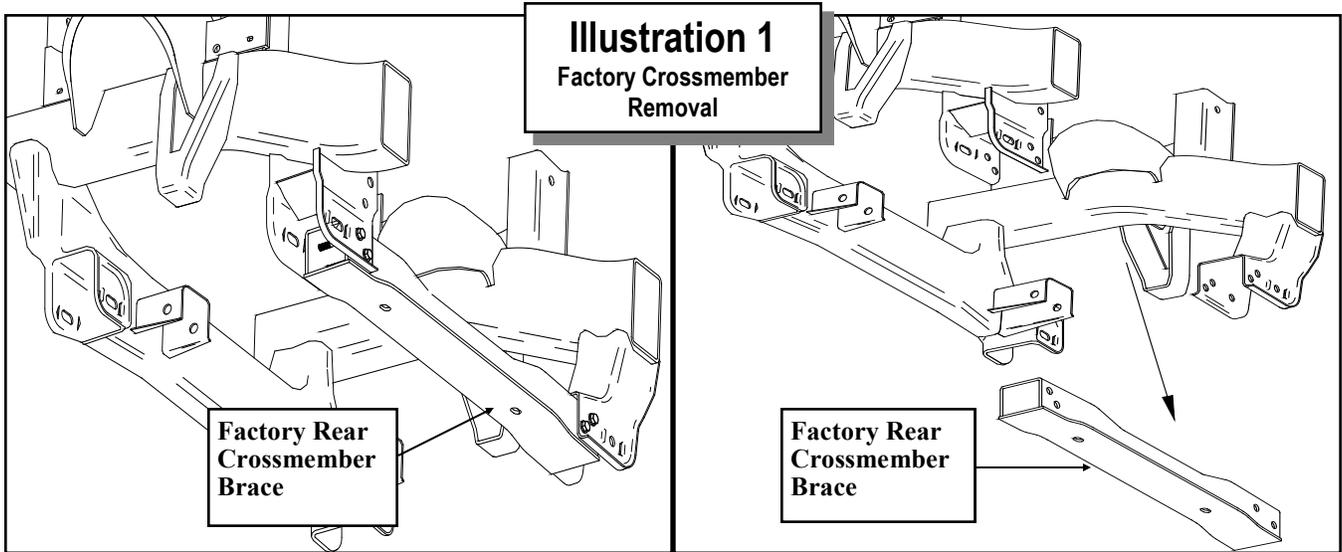
2. Ensure that your work space is of adequate size and the work surface is level. Place the vehicle in park. Place your floor jack under the front cross member and raise vehicle. Place jack stands under the frame rails behind the front wheel wells and lower the frame onto the stands. Remove the jack and place the vehicle back in gear, set the emergency brake, and place blocks both in front of and behind the rear wheels. Remove the front wheels.
3. Measure rear drive shaft pullout. Record the measurement for use in rear installation.
4. Remove any skid plates if necessary.
5. Work on one side of the vehicle at a time.
6. Remove the sway bar. Remove the end links from the sway bar and discard. Save hardware for reuse.
7. Remove the brake caliper from the rotor and secure them clear from the work area. ***DO NOT*** let the caliper hang by the brake line or damage may result. Place an alignment mark on the rotor and the hub for reinstallation.
8. Remove the front rotors from the front hub.
9. Remove the nut from the end of the CV shaft in the hub. Remove the 6 bolts from the inner CV flange. Place an alignment mark on the CV and the differential mounting flange for reinstallation.

10. Un clip the ABS line from the knuckle and remove the anti-lock wiring and sensor from the hub if applicable.
11. Using the appropriate tool, remove the tie rod end nut and separate from the knuckle.
12. Support the knuckle and remove the upper ball joint nut from the knuckle and separate using the appropriate tool.
13. Remove the C/V axle from the vehicle.
14. Remove the pinch bolt from the lower ball joint housing on spindle. Remove the knuckle from the vehicle.
15. Support the lower A-arm and remove the three nuts from the top of the coil over assembly and the one large nut and bolt on the bottom. Remove the coil-over from the vehicle. Save the hardware for reuse.
16. Remove the two bolts that retain the lower a-arm and remove it from the vehicle.
17. Repeat steps **6 through 16** on the other side of the vehicle.
18. Mark the front drive shaft orientation and unbolt it from the differential and secure it up clear of the work area.
19. Remove the rear crossmember brace. Retain the **(2)** passenger side bolts and nuts for reuse. See ILLUSTRATION 1.
20. Make sure that the front differential is well supported, remove existing hardware from both passenger and driver side differential mounting areas. Carefully lower differential out of vehicle and set aside. Note the differential vent tube routing for reinstallation. Be careful the differential is heavy. Save the two front mount bolts for reuse.

NOTE: If you have a truck with nut plates in the frame instead of nuts on the differential bolts, use the nuts off the rear U-bolts as a replacement.

Steps 21 through 24 are for 2007-2009 models only

21. Remove the **(2)** driver side bolts and loos-



on the passenger side steering rack mounting bolts.

22. Use a **2" X 1 3/4"** tube found in a **OTC 7249** ball joint service kit (**not supplied**) and a **9/16" X 5 1/2"** bolt (**not supplied**) as a makeshift ball joint press to press the bushings out far enough to grab the bushings with a pair of pliers. Remove the bushings from the steering rack.
23. Apply grease to the supplied sleeves and bushings. Install the supplied bushings and sleeves into the steering rack. The sleeves will sit flush with the bushings facing toward the rear of the truck. Reinstall the **(2)** OE diver's side steering rack bolts.
24. Torque the **(3)** steering rack bolts according to factory specifications.
25. Install the front cross member **(90-3125)** into original front A-arm mounting locations, using the supplied **9/16 X 4 1/2"** bolts, cam block off plates **(90-3137)** and hardware with the heads to the front, leave loose. See ILLUSTRATION 2.

NOTE: Make sure all cam block off plates are installed with the notch in the block off plate facing in the same direction.

26. Support the differential with a jack and re-install into the front differential mounts on the new front crossmember. Secure using

previously removed **OE** hardware. Do not tighten at this time. See ILLUSTRATION 3.

NOTE: Bend outward the front passenger differential mount tabs if they appear close to the CV mounting flange on the differential.

27. Install the new rear cross member **(90-3132)** by guiding the rear differential mount into place on the drivers side. Insert the supplied **9/16" X 4 1/2"** bolts and cam block off plates **(90-3137)** into the A-Arm pockets with the heads to the rear.
On passenger side only (Not used 2016

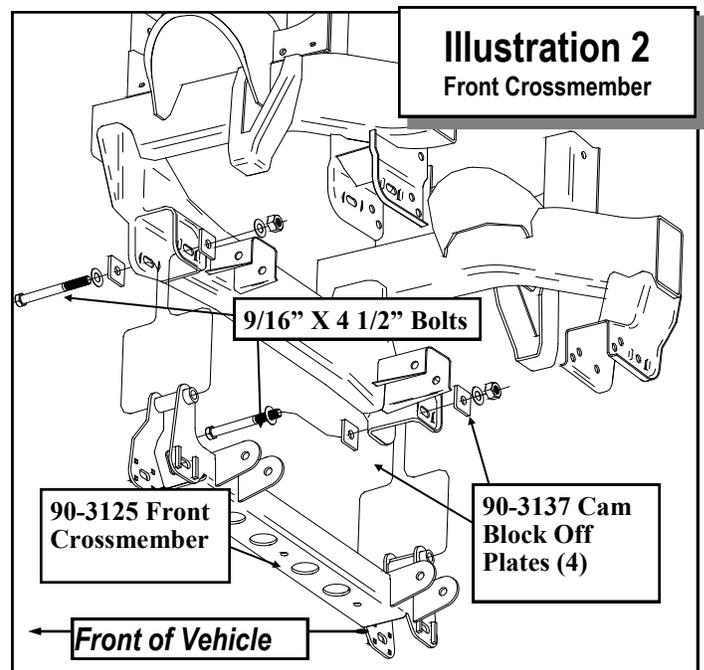


Illustration 3
Differential Installation

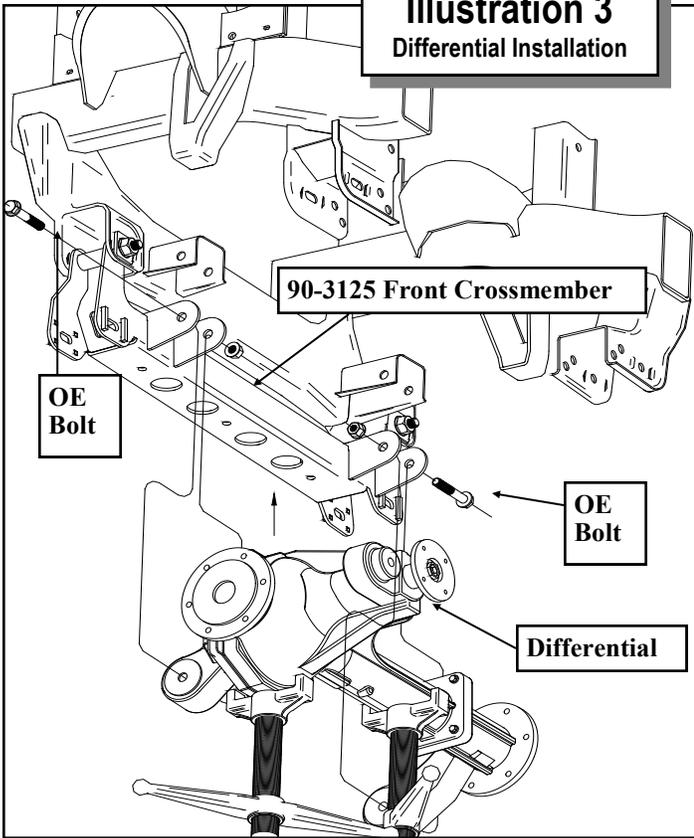


Illustration 4
Rear Crossmember

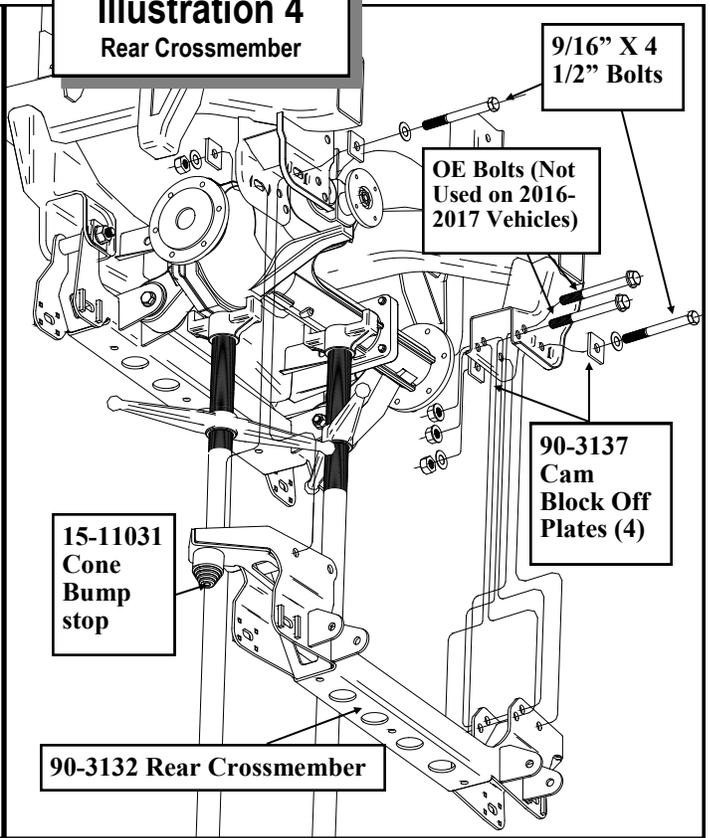
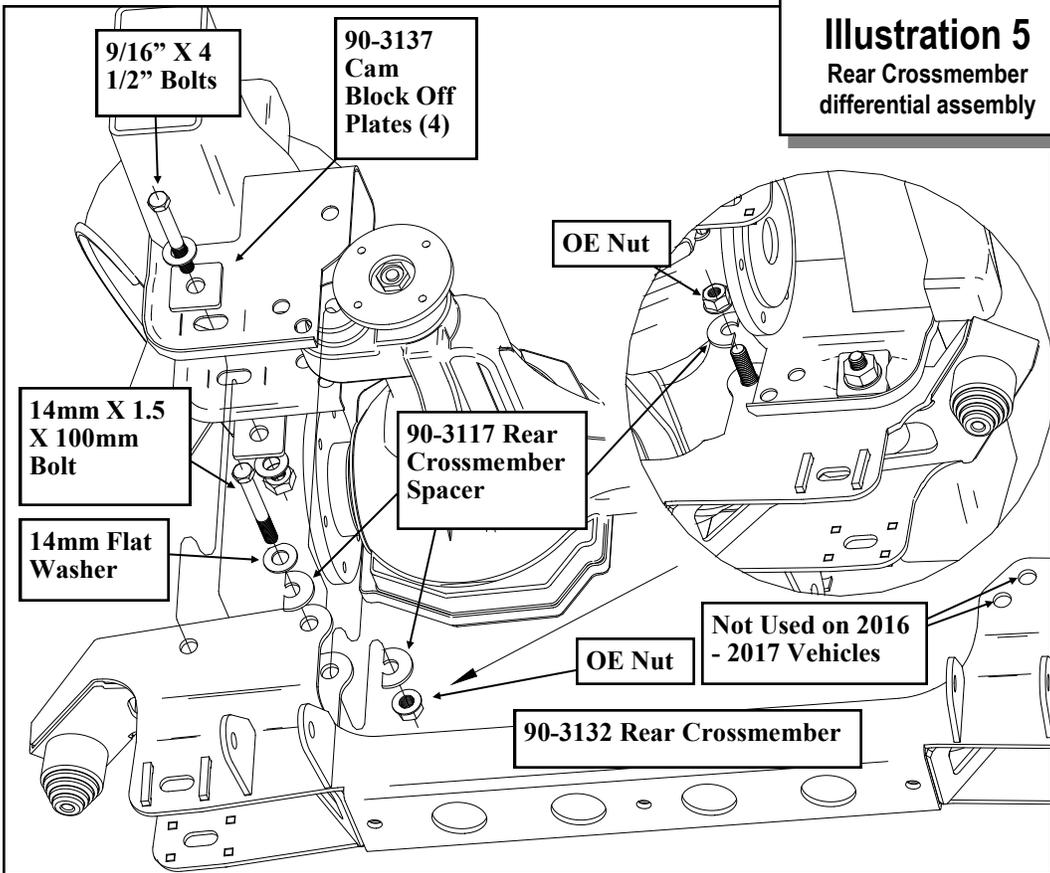
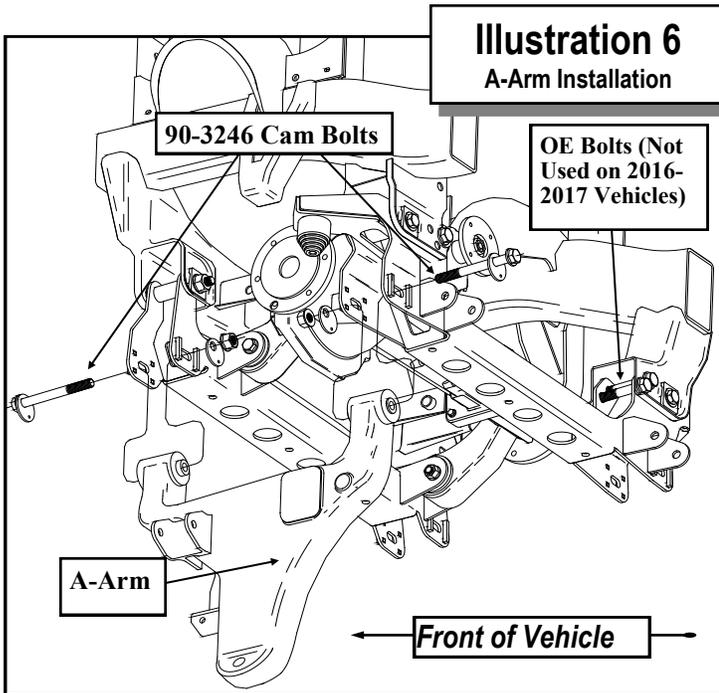


Illustration 5
Rear Crossmember
differential assembly





– **2017 Vehicles**) reinstall (2) OE cross-member brace bolts through holes in rear crossmember. See ILLUSTRATION 4. Do not tighten at this time.

NOTE: It may be necessary to grind down the raised steps on the front inside portion of the rear crossmember mounting pockets.

28. Install rear differential 14mm X 1.5 X 100mm bolt and 14mm washer with the head facing the rear of the vehicle. Insert (2) “C” washer (90-3117) on each side of the bolt with the flat side butted up against the frame. The OE nut will be reused. See ILLUSTRATION 5. Do not tighten at this time.

NOTE: If in some vehicles the “C” washer (90-3117) does not fit perfectly, it can be ground down to fit.

29. Install bump stops (15-11031) into rear crossmember using 3/8” hardware from hardware pack (90-6346).
30. Reconnect and route the differential vent hose as previously noted. Use the supplied zip ties to secure the hose.
31. Line up the previously applied marks and reinstall the front driveshaft.
32. Install the lower a-arms into the new cross

members with the cam bolts (90-3246) from pack (90-6410B). The cams should fit between the cam guides on the cross members. See ILLUSTRATION 6. **Do not tighten until wheels are on and vehicle is on the ground.**

33. Torque the front and rear Pro Comp cross member mounting bolts to 105 ft./lbs.
34. Tighten all of the remaining hardware to factory specifications.
35. Attach the strut spacer (90-2488) to the top of the shock using the OE hardware. Torque to 22 ft./lbs. Fit the shock and spacer into the stock mounting locations. Fasten using the supplied hardware on the top from hardware pack (90-6317) torque to 45-50ft./lbs. See ILLUSTRATION 7b.
36. Install the OE bolt through the lower shock mount and a-arm. Torque to 99 ft./lbs.
37. Transfer all the parts from the factory knuckles to the supplied Pro Comp knuckles.

NOTE: Tighten all the factory hardware carefully. Be sure to follow the factory assembly procedures and torque the 3 wheel hub mounting bolts to 155 ft./lbs.

38. Support lower A-arms. Position the new front knuckles (90-4114 driver and 90-4115 passenger). Attach the knuckle to lower ball joint. Install pinch bolt and torque to 70 ft./lbs.
39. Slide the CV through the knuckle from the rear. Attach the nut to the end of the CV shaft. Torque to 101 ft./lbs. Install new cotter pin and reattach dust cap.
40. Attach the CV axles to the differential and use thread locking compound and torque to 54 ft./lbs.
41. Attach the knuckle to the upper ball joint. Torque to 58 ft./lbs.
42. At full droop check to see if the upper A-Arms contacts the upper coil buckets. If so, the lip of the upper coil bucket will need to be bent down to provide at least 1/8” to 3/16” of clearance between the

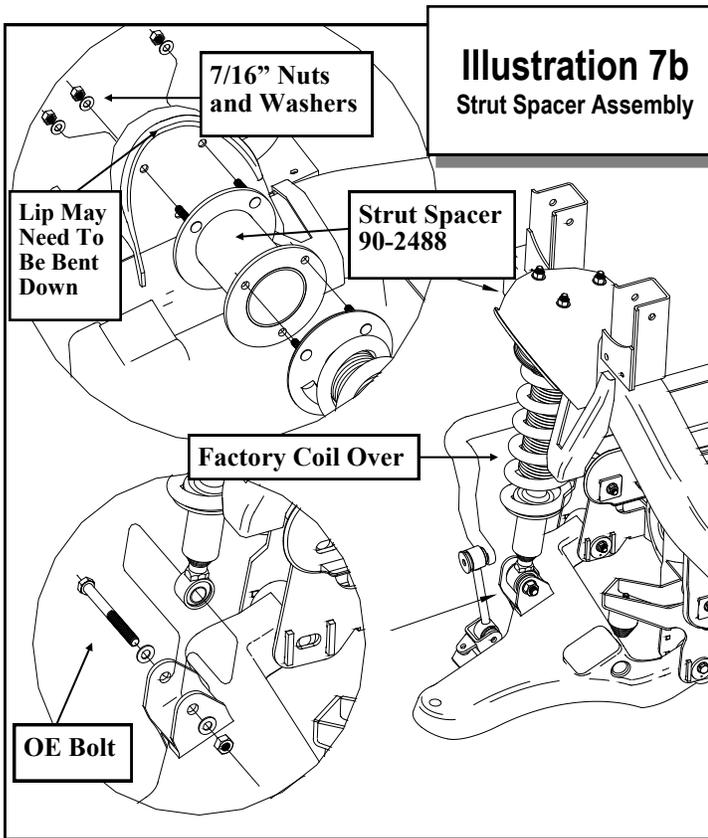


Illustration 7b
Strut Spacer Assembly

coil bucket and the upper A-Arm.

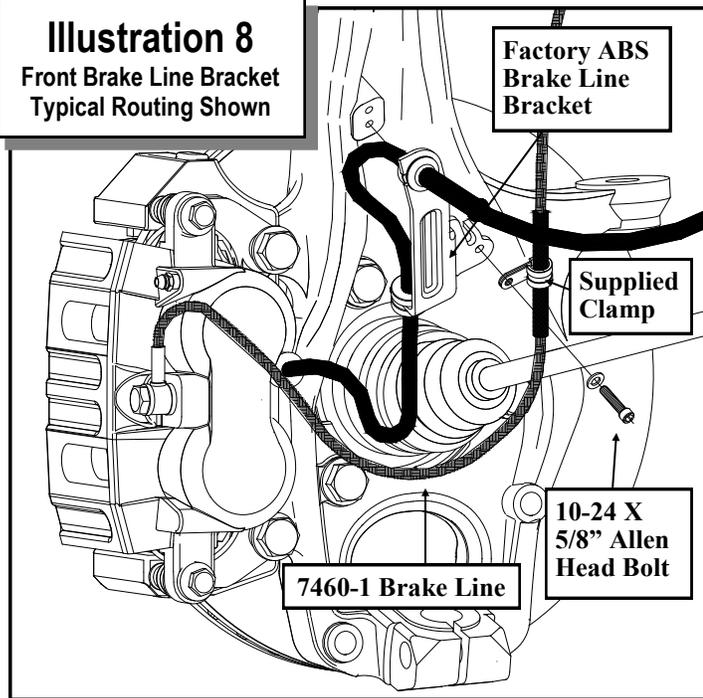
43. The driver side tie rod end and the passenger side tie rod end need to be exchanged to provide adequate tire clearance.
 44. On driver side, loosen the lock nut and remove the tie rod end.
 45. On passenger side, loosen the lock nut and remove the tie rod end.
- NOTE: Be sure to note the position of the lock nut, before you loosen it, for proper tie rod reinstallation.**
46. Install the previously removed driver side tie rod end on to the passenger side. Thread tie rod on until it is in its original location on the steering rack shaft with the stud facing down.
 47. Install the previously removed passenger side tie rod end on to the driver side. Thread tie rod on until it is in its original location on the steering rack shaft with the stud facing down.

48. Re-lock the newly installed tie rod ends with the **OE** lock nut.
 49. Insert from the top and fasten tie rod end to the knuckle and torque to **63** ft./lbs.
 50. Connect the anti-lock wiring harness and sensor to the hub if applicable.
 51. Repeat the installation on the other side of the vehicle.
 52. Install the front rotors on to the front hubs.
 53. At the driver side, install the brake caliper and locate the rubber brake hose that runs from caliper to frame. Pinch it closed with vise grips or a small "C" clamp and detach it from the caliper and factory metal line. Plug or cover the caliper opening and remove the brake line from the vehicle.
 54. Thoroughly clean all mating surfaces and install the supplied stainless steel brake line (**PN 7460**). At the upper end of the brake line install the supplied jam nut to threaded end of the brake line. The U-shaped clip will not be reused. Insert the threaded end of the brake line from the bottom through factory mounting bracket. Attach the Pro Comp brake line to the factory metal brake line and tighten. Install the brake line to the caliper using the factory banjo bolt and new crush washer. Position the line so it doesn't make contact with any other parts. Make sure brake lines are clean and dry of any material before ABS brake bleeding.
 55. Bend flat the factory ABS bracket. Place supplied clamps from hardware pack (**7460**) around the new brake lines. Secure the ABS bracket and brake line clamp to the new spindle using the provided **10-24 X 5/8"** Allen head bolt and lock washer. See ILLUSTRATION 8.
- NOTE: Be sure to position the protective rubber brake line sleeve under the Adel clamp to prevent the clamp from rubbing the steel brake line.**
56. Repeat on the remaining side of vehicle.

BLEEDING OF THE BRAKE SYS-

Illustration 8

Front Brake Line Bracket
Typical Routing Shown



TEM SHOULD BE DONE ACCORDING TO NISSAN TITAN FACTORY SERVICE MANUAL.

IMPORTANT: BE VERY CAREFUL NOT TO LET THE MASTER CYLINDER RUN DRY! WITH ABS BRAKES THIS SITUATION WILL DAMAGE THE SYSTEM!

IMPORTANT: Move the A-arm assembly up and down to its limits several times to check for binding and to ensure that there are no interference or pinching problems with the brake lines and ABS wiring.

57. Assemble sway bar end links (90-2481) using (2) 5/8" hourglass bushings (45359), 12mm sleeve (60859H) and 3/8" sleeve (61150). See ILLUSTRATION 9, STEP 1.
58. Fasten Sway Bar adapter (90-3119 DRVR and 90-3122 PASS) to the sway bar end link (90-2481) using the 3/8" X 2 1/2" bolt and hardware. See ILLUSTRATION 9, STEP 1.

NOTE: Make sure to place the angled ends of the sway bar end link toward the sway bar.

59. Install the sway bar assembly to the A-Arm first using 5/16 X 1 1/4" bolt and

spacer (90-2075). Insert the steering stop reinforcement plate (97-3284) underneath the sway bar end link mounting tab. Secure using the 5/16" hardware. See ILLUSTRATION 9, STEP 2. Do not tighten at this time.

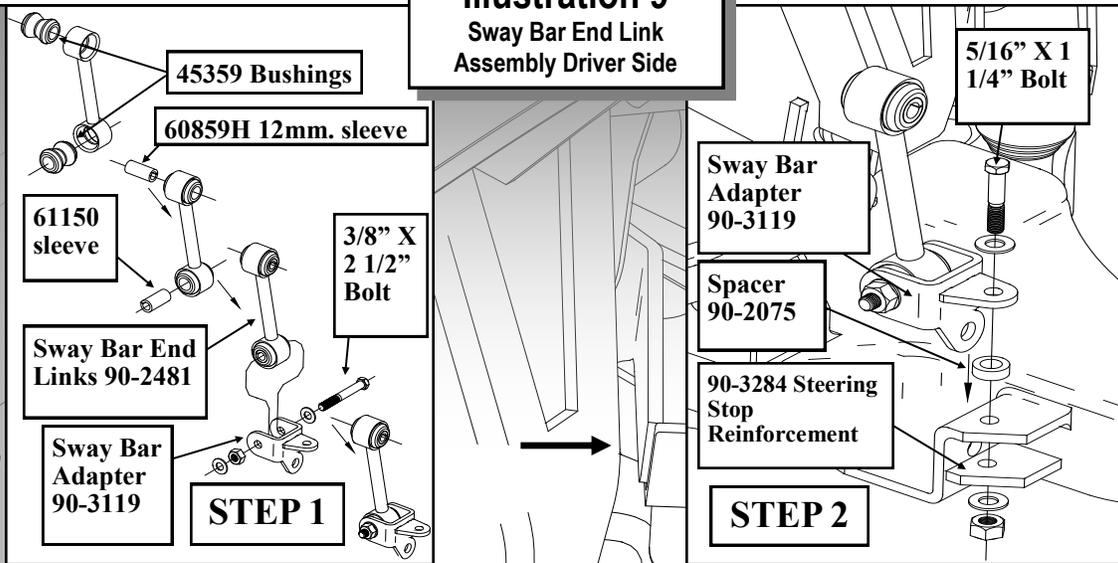
NOTE: The steering stop reinforcement plate (97-3284) MUST be welded in place to the sway bar end link mounting tab.

60. Insert the 7/16" X 1 1/4" bolt in the remaining lower hole in the sway bar adapter. See ILLUSTRATION 9, STEP 3. Tighten the 7/16" bolt first and the 5/16" second.
61. Insert (2 per side) sway bar spacer plate (90-3118) in between the mount and the frame and reinstall sway bar using OE hardware (2004 - 2015 vehicles) or 12mm X 40mm bolts and hardware (2016 - 2017 vehicles). Torque bolts to 94 ft./lbs. See ILLUSTRATION 9, STEP 4.
62. Using the 12mm X 70mm bolt, fasten sway bar end link to sway bar. See ILLUSTRATION 9, STEP 5.

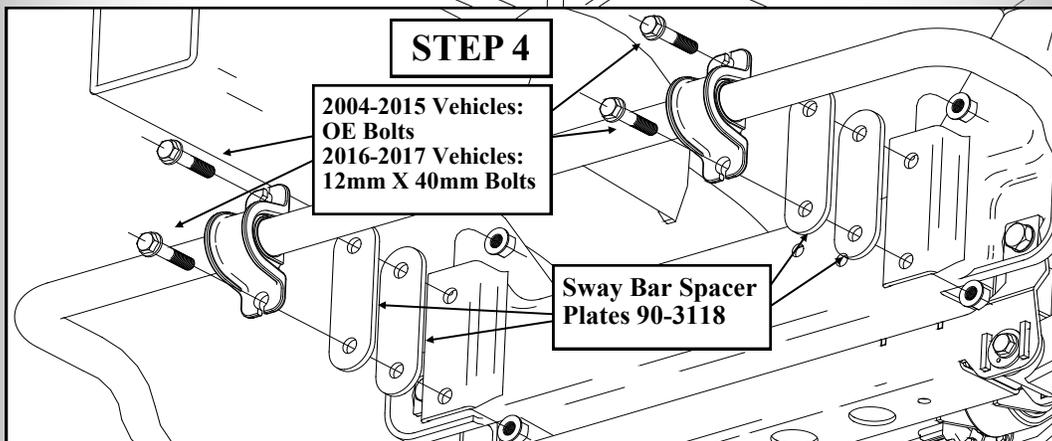
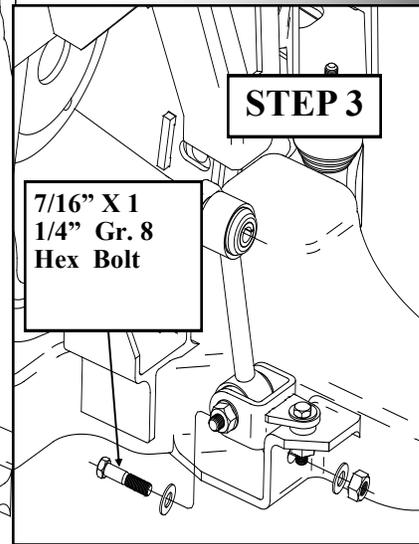
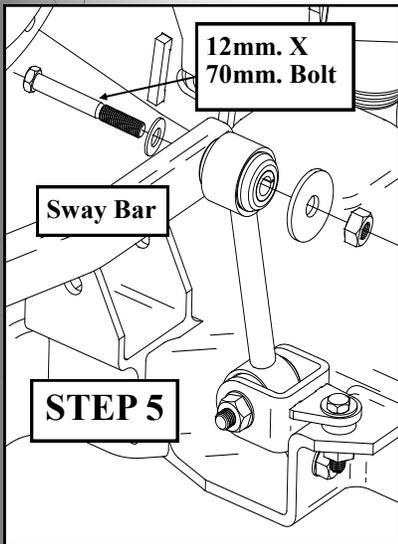
NOTE: The head of the 12mm. bolt must be facing toward the center of the vehicle or it will contact the coil-over shock.

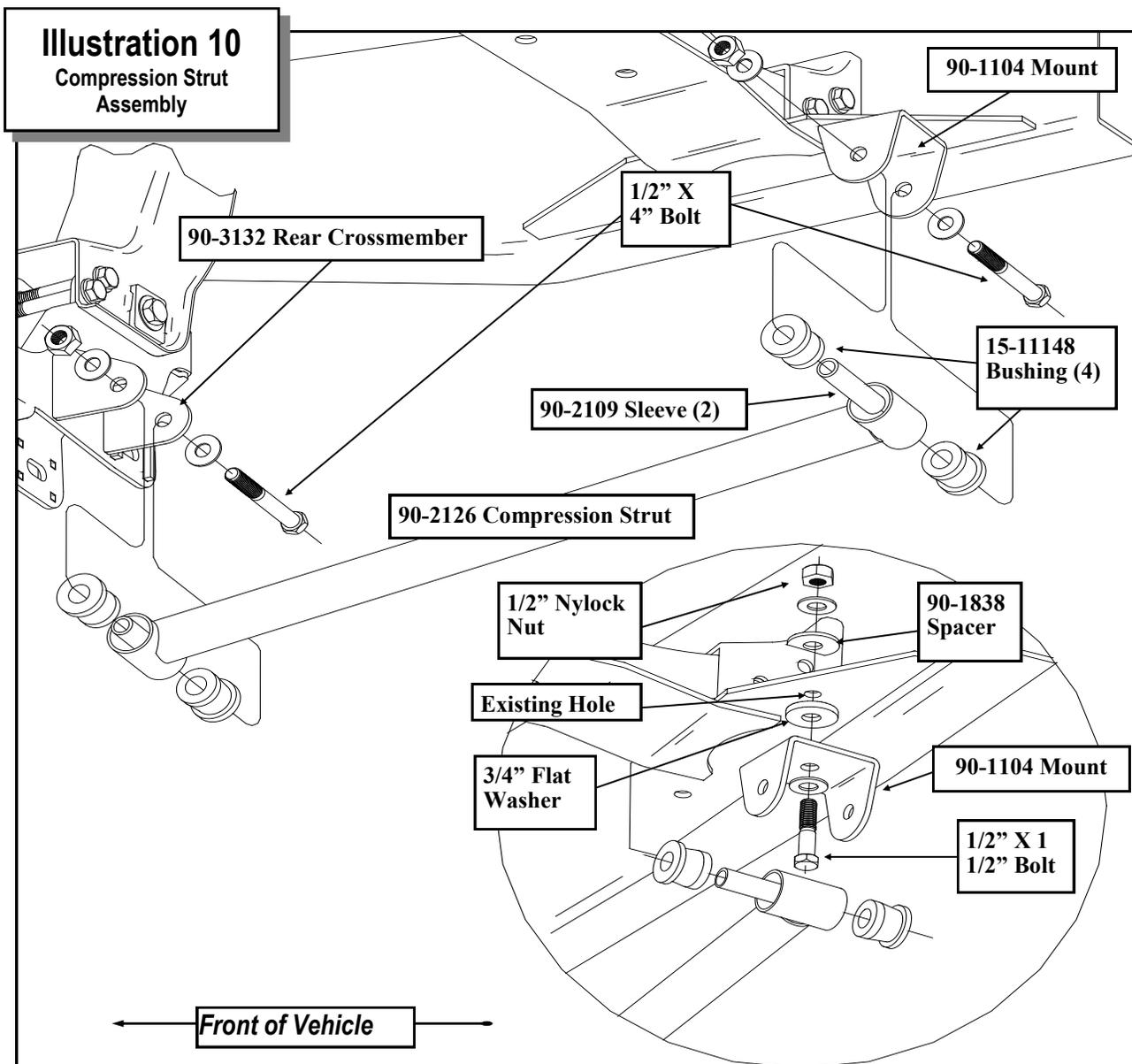
63. Torque sway bar hardware to proper specifications.
64. Repeat on the opposite side of the vehicle.
65. Install the bushings (15-11148) and sleeves (90-2109) from hardware pack (90-6263) into the compression struts (90-2126).
66. See ILLUSTRATION 10.
67. Install compression struts into mounts on the rear cross member (90-3132) using supplied 1/2" X 4" hardware. See ILLUSTRATION 10.
68. Using the existing hole attach the compression strut mounts (90-1104) to the transmission crossmember gusset. Use the supplied 3/4" USS washer, notched

Illustration 9 Sway Bar End Link Assembly Driver Side



FINISHED ASSEMBLY





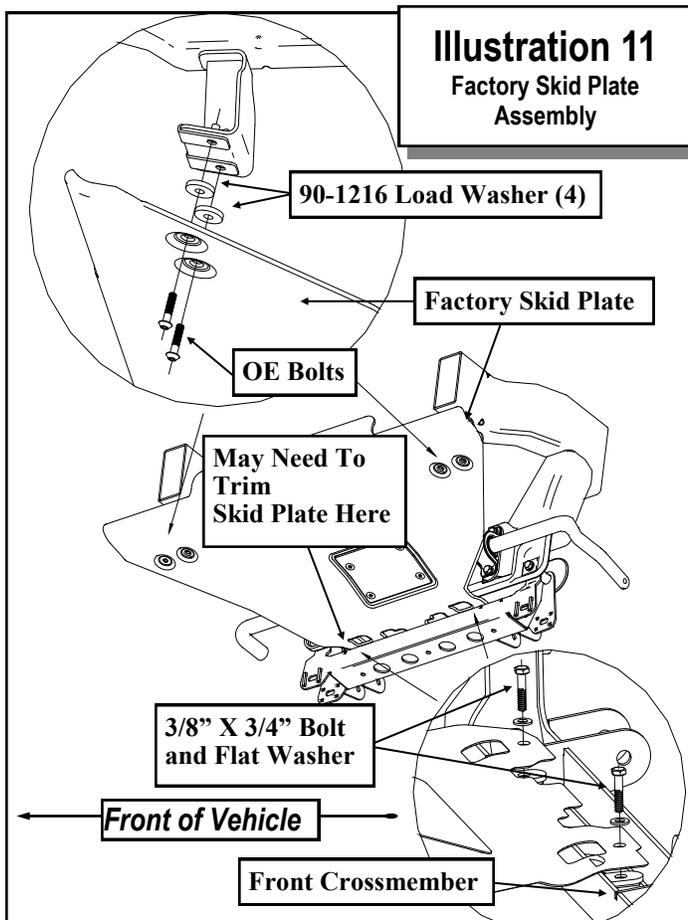
spacer (90-1838), 1/2" X 1 1/2" bolt and hardware to secure the mounts to the crossmember. See ILLUSTRATION 10.

69. Rotate the compression struts up and secure them to the mounts using the supplied 1/2" X 4" bolt and hardware. See ILLUSTRATION 10.
70. Recheck all hardware for proper installation and torque at this time.
71. Reinstall the wheels and tires and lower the vehicle to the ground. Torque to factory specifications.
72. For 2004-2015 models only, if Reinstalling factory skid plate do so at this time. Fasten the skid plate to the front factory

brackets using (4) spacer (90-1216) and OE bolts. Fasten rear of plate to the front crossmember tabs using the 3/8" X 3/4" bolts and washers. See ILLUSTRATION 11.

NOTE: The factory skid plate requires minor trimming near the passenger side crossmember mount to clear crossmember.

73. Torque lower a-arm cam bolts to 103 ft./lbs.
74. Both sides of the vehicle, check the routing of the brake lines and the ABS wire harnesses. There must be no pinching, rubbing, or stretching of either



component. Use zip ties to secure these items to the steering components. At full droop, cycle the steering from lock to lock while observing the reaction of these components. Reposition them if needed.

NOTES:

- ⇒ **IF YOU INSTALL THE KIT AND THE STEERING RACK DOES NOT RETURN TO CENTER PLEASE INSTALL THE 90-6614.**
- ⇒ **On completion of the installation, have the suspension and headlights re-aligned.**
- ⇒ **After 100 miles recheck for proper torque on all newly installed hardware.**
- ⇒ **Recheck all hardware for tightness after off road use.**



PRO COMP SUSPENSION

Bill Of Materials		
Part #	Description	Qty.
90-6614	HARDWARE PACK: Steering Rack Bushing	1
90-2808	Steering Rack Sleeve	2
15-11320	Steering Rack Bushing	4

**PART# 90-6614
2007- 2009
Nissan Titan
Steering Rack
Bushing
Replacement Kit**

FOLLOWING PARTS ARE USED IN CONJUNCTION WITH THIS KIT.

(1) 2" X 1 3/4" Tube
(1) 9/16" X 5 1/2" Bolt
Or
OTC 7249 ball joint service kit

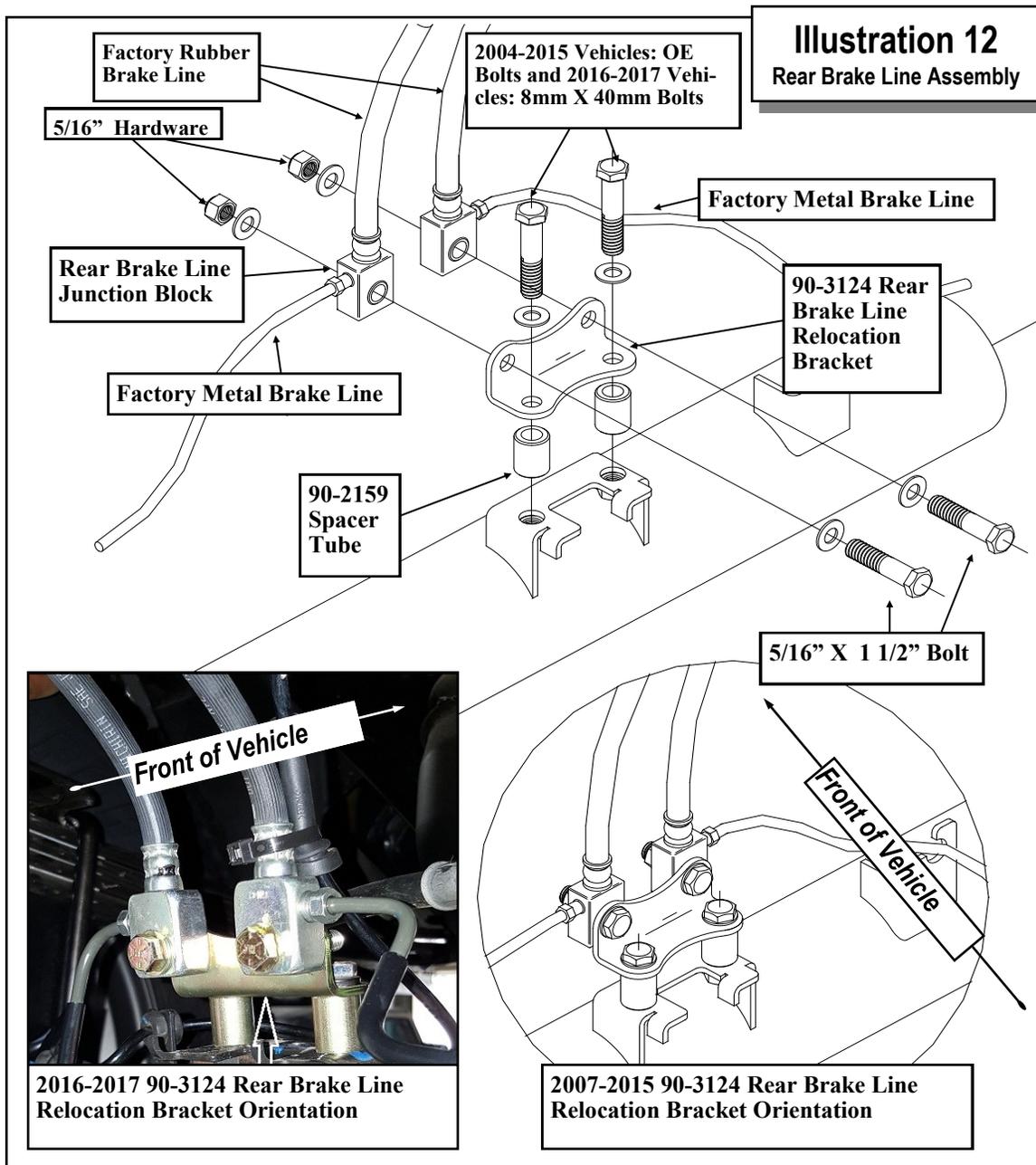
THE 2007- 2009 TITAN FACTORY STEERING RACK HAS SOFT BUSHINGS THAT WILL NOT ALLOW THE RACK TO RETURN TO CENTER. THIS KIT REPLACED THOSE BUSHINGS.

INSTALLATION INSTRUCTIONS:

1. Remove the (2) driver side bolts and loosen the passenger side steering rack mounting bolts.
2. Use a 2" X 1 3/4" tube (**like the one found in a OTC 7249 ball joint service kit, not supplied**) and a 9/16" X 5 1/2" bolt (**not supplied**) as a makeshift ball joint press to press the bushings out far enough to grab the bushings with a pair of pliers. Remove the bushings from the steering rack.
3. Apply grease to the supplied sleeves and bushings. Install the supplied bushings and sleeves into the steering rack. The sleeves will sit flush with the bushings facing toward the rear of the truck. Reinstall the (2) OE driver's side steering rack bolts.
4. Torque the (3) steering rack bolts according to factory specifications.

Rear Installation:

1. Block the front tires and raise the rear of the vehicle. Support the frame with jack stands forward of the rear springs.
2. Remove the rear wheels.
3. Remove the shocks on both sides of the vehicle. It may be necessary that you slightly raise the axle to unload the shocks for removal.
4. On drivers side, unbolt the rear brake line junction blocks and brake line shield from rear end. Remove ABS line from the shield. Discard the shield.
5. Using the **OE** bolts (2004 - 2015 vehicles) or **8mm X 40mm** bolts and hardware (2016 - 2017 vehicles) install rear brake line relocation bracket (**90-3124**) and spacers (**90-2159**) to rear end bracket. See ILLUSTRATION-



TION 12.

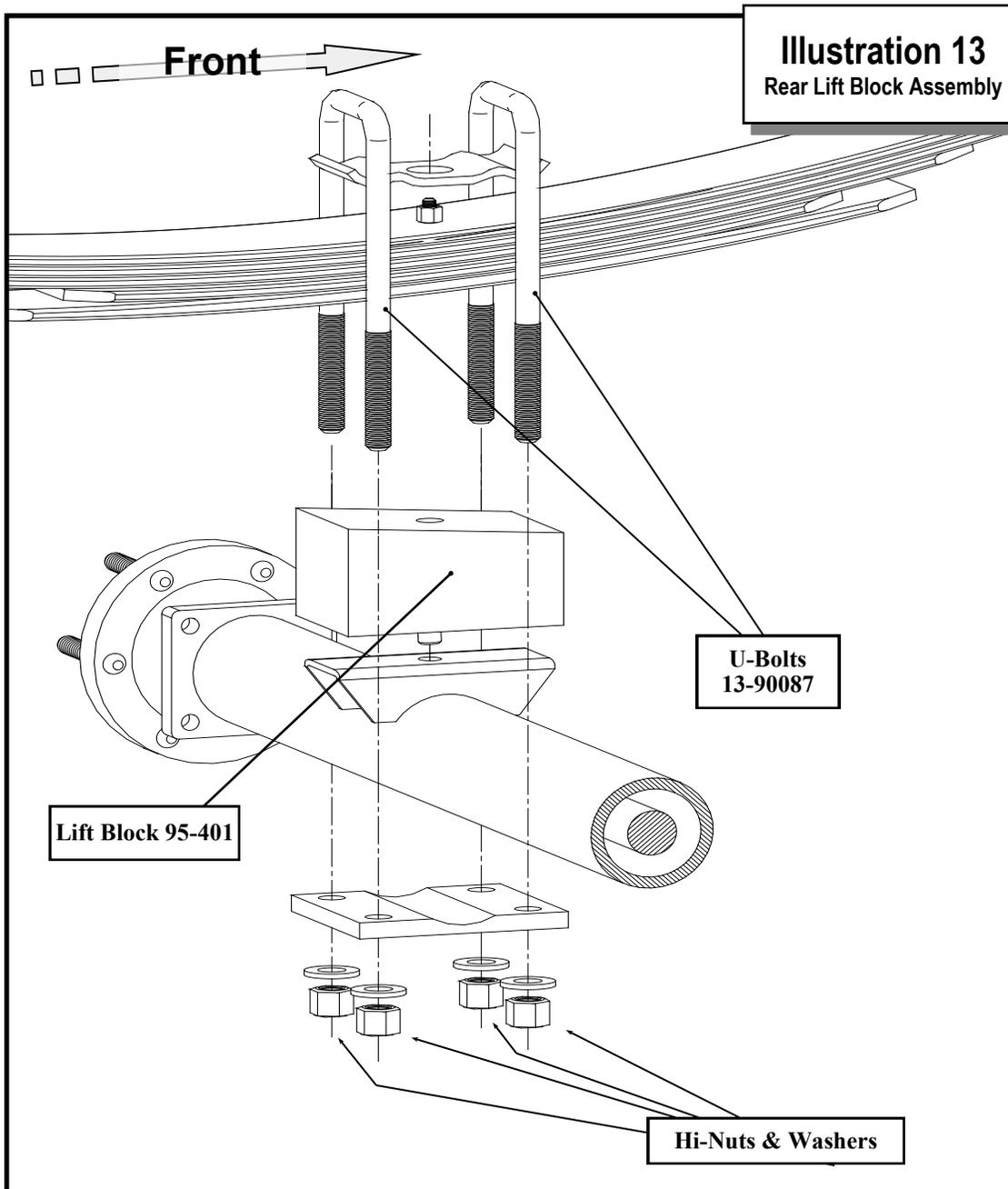
NOTE: If installing this on a vehicle with only one rear rubber brake line use the 8mm X 35mm bolt and hardware from pack (90-6421) to bolt the remaining side of the brake line relocation bracket (90-3124) to the rear axle.

6. Carefully twist the factory metal brake lines 90 degrees up from original position and secure the factory brake lines to the re-

location bracket using the supplied $5/16"$ X $1\ 1/2"$ bolts and hardware. See ILLUSTRATION 12.

NOTE: If installing this on a vehicle with only one rear rubber brake line use the Adel clamp and the $1/4"$ X $3/4"$ bolt and hardware from pack (90-6421) to clamp the ABS line to the brake line relocation bracket (90-3124).

7. Unbolt the emergency brake cables from



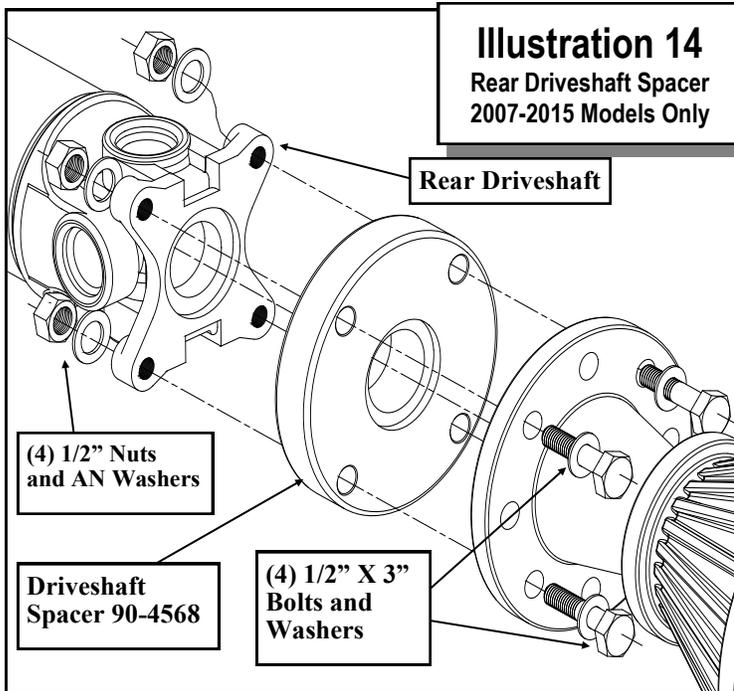


Illustration 14
Rear Driveshaft Spacer
2007-2015 Models Only

their anchors underneath of the bed and the driver side cable anchor from the top of the rear end. Using the factory bolts install the (3) drop brackets (90-1539). Secure the emergency cable brackets to the new drop bracket using supplied 5/16" X 1" bolts and hardware.

8. Reroute rear ABS as necessary use the supplies zip ties to secure lines.

NOTE: If the vehicle is equipped with an electric differential locker it is necessary to cut the zip ties that secure it to the rear end and reroute.

9. Support the rear axle with a floor jack and remove the U-bolts on the driver side. Loosen the U-bolts on the passenger side.

10. Install the lift block (95-401), with the pin offset toward the front of the vehicle, making sure the pins are fitted into the holes on the spring perch. Use your floor jack to raise the axle to the spring making sure the pin on the leaf spring fit into the holes on the new lift block. See ILLUSTRATION 13.

NOTE: If you are installing a Pro Comp traction bar kit do so at this time.

11. Secure the assembly with the U-bolts (13-90087) supplied in hardware pack and new

high-nuts and washers from hardware pack (20-65302). Do not torque the U-bolts at this time. See ILLUSTRATION 13.

NOTE: Make sure the block sits flush on the axle perch.

12. Repeat the installation on the other side of the vehicle.

13. When the installation of the remaining side is complete, torque the U-bolts to 85 ft./lbs.

14. Install your new Pro Comp shocks (927503 w/ shaft end up) using OE bolts and 5/8" washers for the bottom mount. Torque this hardware to 75 ft./lbs.

15. Reinstall the wheels and tires and lower the vehicle to the ground.

16. **2007 - 2015 4WD MODELS ONLY**, measure the rear driveshaft pull out. If greater than 1 1/4", Unbolt the driveshaft from the rear axle and slip in new aluminum Rear driveshaft spacer (PN 90-4568). Fasten with supplied 1/2" X 3" Bolts and hardware from pack (PN 90-6934). Be sure to use thread locker on these bolts. SEE ILLUSTRATION 14. Rotate driveshaft to check for binding. If it binds the driveshaft must be cleared by a qualified driveline shop.

NOTE: The use of this driveshaft spacer is intended for light usage only. If the intended usage is for high speed off road, this spacer should not be installed. The factory rear driveshaft should be lengthened by a qualified driveline shop.

IMPORTANT!: Rotate the driveshaft to make sure the bolts do not contact the driveshaft.

IMPORTANT!: Fully cycle the rear suspension and check for driveshaft plunge. If the driveshaft is too long it will destroy the transfer case. Pro Comp takes NO responsibility for damage caused as a result of the installation of this kit.

17. Recheck the wheel lug torque on all four wheels at this time.

18. Recheck all hardware for proper installation and torque at this time.

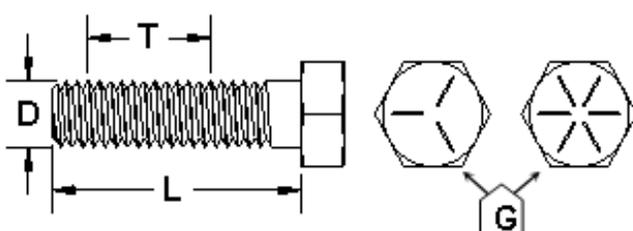
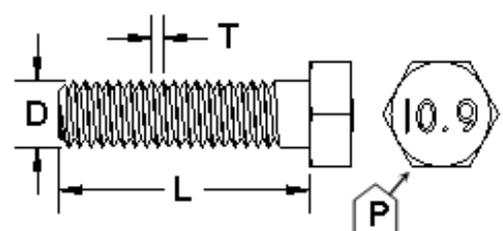
- ⇒ After 100 miles recheck for proper torque on all newly installed hardware.
- ⇒ Recheck all hardware for tightness after off road

NOTES:

- ⇒ On completion of the installation, have the suspension and headlights re-aligned.

Use this only as a guide for hardware without a called out torque specification in the instruction manual.

Bolt Torque and ID						
Decimal System			Metric System			
All Torques in Ft. Lbs. Maximums						
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 9.8	Class 10.9	Class 12.9
5/16	15	20	M6	5	9	12
3/8	30	45	M8	18	23	27
7/16	45	60	M10	32	45	50
1/2	65	90	M12	55	75	90
9/16	95	130	M14	85	120	145
5/8	135	175	M16	130	165	210
3/4	185	280	M18	170	240	290

 <p>1/2-13x1.75 HHCS</p> <div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid black; padding: 2px;">D</div> <div style="border: 1px solid black; padding: 2px;">T</div> <div style="border: 1px solid black; padding: 2px;">L</div> <div style="border: 1px solid black; padding: 2px;">X</div> </div> <p style="text-align: center;">Grade 5 Grade 8 (No. of Marks + 2)</p>	 <p>M12-1.25x50 HHCS</p> <div style="display: flex; justify-content: space-around;"> <div style="border: 1px solid black; padding: 2px;">D</div> <div style="border: 1px solid black; padding: 2px;">T</div> <div style="border: 1px solid black; padding: 2px;">L</div> <div style="border: 1px solid black; padding: 2px;">X</div> </div> <p style="text-align: center;">P</p>
<p>G = Grade (Bolt Strength) D = Nominal Diameter (Inches) T = Thread Count (Threads per Inch) L = Length (Inches) X = Description (Hex Head Cap Screw)</p>	<p>P = Property Class (Bolt Strength) D = Nominal Diameter (Millimeters) T = Thread Pitch (Thread Width, mm) L = Length (Millimeters) X = Description (Hex Head Cap Screw)</p>

REVISION PAGE:

12.13.17: Latest Revision

8.18.21: Added T/ M/ MS instance, created Revision Page.



The PRO COMP PROMISE WARRANTY

At Pro Comp, we know you have many choices when selecting products to personalize your vehicle. You should demand nothing but the highest quality available and have total confidence that the products you selected are the best in the industry. It is for these reasons that Pro Comp Suspension products are backed by the best warranty in the industry...the Pro Comp Promise!

Pro Comp promises that its products will last a lifetime or we will replace it free of charge. It's that simple! Because of our commitment to quality and manufacturing excellence, we are able to stand behind our products. FOREVER.

It is Pro Comp's Promise that if one of our suspension products breaks not due to misuse, neglect or vandalism, we will replace it. Whether you are the original purchaser or not, you can be assured that we will make it right. The Pro Comp Promise covers all suspension products including shocks and steering stabilizers. Buy Pro Comp Suspension today and enjoy it for the rest of your life!

That's our Pro Comp Promise!

Notice to Owner, Operator, Dealer and Installer:

Vehicles that have been enhanced for off-road performance often have unique handling characteristics due to the higher center of gravity and larger tires. This vehicle may handle, react and stop differently than many passenger cars or unmodified vehicles, both on and off-road. You must drive your vehicle safely! Extreme care should always be taken to prevent vehicle rollover or loss of control, which can result in serious injury or even death. Always avoid sudden sharp turns or abrupt maneuvers and allow more time and distance for braking! Pro Comp reminds you to fasten your seat belts at all times and reduce speed! We will gladly answer any questions concerning the design, function, maintenance and correct use of our products.

Please make sure that the Dealer / Installer explains and delivers all warning notices, warranty forms and instruction sheets included with Pro Comp product.

Warranty and Return Policy:

Pro Comp warrants its full line of products to be free from defects in workmanship and materials for the life of the product. Pro Comp's obligation under this warranty is limited to repair or replacement, at Pro Comp's option, of the defective product. Any and all costs of removal, installation, freight or incidental or consequential damages are expressly excluded from this warranty. Pro Comp is not responsible for damages and / or warranty of other vehicle parts related or non-related to the installation of Pro Comp product. A consumer who makes the decision to modify his vehicle with aftermarket components of any kind will assume all risk and responsibility for potential damages incurred as a result of their chosen modifications. Warranty coverage does not include consumer opinions regarding ride comfort, fitment and design. Warranty claims can be made directly with Pro Comp or at any factory authorized Pro Comp dealer.

IMPORTANT! To validate the warranty on this purchase please be sure to mail in the warranty card.

Claims not covered under warranty

* Parts subject to normal wear; this includes bushings, bump stops, ball joints, tie rod ends and heim joints.

* Finish after 90 days.

* Damage caused as a result of not following recommendations or requirements called out in the installation manuals.

Pro Comp MX Series coil-over shocks are considered a serviceable shock with a one-year warranty against leakage only. Rebuild service and replacement parts will be available and sold separately by Pro Comp. Contact Pro Comp for specific service charges. Pro Comp accepts no responsibility for any altered product, improper installation, lack of or improper maintenance or improper use of our products.

E-Mail: info@procompusa.com
Website: www.procompusa.com
Fax: (310) 747-3912
Ph: 1-800-776-0767

<u>PLACE</u> <u>WARRANTY REGISTRATION</u> <u>NUMBER</u> HERE: _____
--